

Vydyne® A 30 GF BK EST KW2 UV

polyamide 66



Vydyne A 30 GF BK EST KW2 UV is standard flow, organic heat stabilized, 30% glass-fiber reinforced PA66 resin. Available in black, this product is also lubricated for improved machine feed and flow and it is UV stabilized for outdoor applications.

General

Regional Availability	• North America	• Europe	• Asia Pacific
Additive	• Heat Stabilizer	• Lubricant	
Features	• Chemical Resistant • Good Flow • Organic Heat Stabilized	• Gasoline Resistant • Good Heat Resistance	• General Purpose • Lubricated
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical

	dry	cond.	Unit	Test Standard
Density	1.36	-	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 23°C, 2.00 mm	0.7	*	%	
Flow : 23°C, 2.00 mm	0.3	*	%	
Water Absorption				ISO 62
Equilibrium, 23°C, 50% RH	1.7	*	%	

Mechanical

	dry	cond.	Unit	Test Standard
Tensile Modulus (23°C)	9500	6800	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	175	110	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	2	4.5	%	ISO 527-2

Impact

	dry	cond.	Unit	Test Standard
Notched Izod Impact Strength, +23°C	10	17	kJ/m ²	ISO 180/1A

Thermal

	dry	cond.	Unit	Test Standard
Heat Deflection Temperature				ISO 75-2/A
1.80 MPa, Unannealed	250	-	°C	
0.45 MPa, Unannealed	250	-	°C	
Melting Temperature	260	*	°C	ISO 11357-3

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Electrical	Value	Unit	Test Standard
Comparative Tracking Index (3.00 mm)	575	V	IEC 60112

Flammability	Value	Test Standard
Flammability		UL 94
0.750 mm	HB	
1.50 mm	HB	
3.00 mm	HB	

Injection	Value	Unit
Drying Temperature	80 - 90	°C
Drying Time	≥ 3	h
Rear Temperature	265 - 295	°C
Middle Temperature	265 - 295	°C
Front Temperature	265 - 295	°C
Nozzle temperature	265 - 295	°C
Processing (Melt) Temperature	265 - 295	°C
Mold Temperature	70 - 90	°C

